Operating Instructions Flow monitor Type BFS-20-O and Flow monitor Type BFS-20-OL

1. Installation

Operating of the BFS-20 flow monitors and indicators is based on the movement of a springloaded piston within a cylindrical tube. The instrument can be mounted in any position in a system. Flow direction is from the lowest to the highest value, indicated on the scale. The viscosity-compensition is achieved by the combination of the spring and the calibrated orifice inside the piston and guaranties high accuracy over a viscosity range up to 600 cSt.

The flow media must be free of particle contamination, otherwise the instruments will not function properly. Also magnetic particles may cause faults. We recommend the use of dirt filters or magnetic filters. All non standard applications should be discussed with our technical engineers.

The flow monitors must not be positioned in inductive or magnetic fields. Minimum distance from iron parts: 10 mm.

All connection sizes comply with the R-standard (DIN 2999, part 1). Only suitable thread and sealing material should be used for installation, otherwise the correct function of the equipment may be affected.

To avoid the risk of measure faults, the upstream line should be $10 \times D$ and the downstream line $5 \times D$ (where D = internal diameter of the tube).

The highest accuracy will be reached by mounting the flow monitors vertically, with flow direction from bottom to the top.

When screwing the fittings, the flowmeter threads must be fixed with a spanner. Never rotate the flowmeter connections inside the aluminum sleeve. This may cause leakage or breaking of the glass.

All model provided with a switch shoul be protected from electrical overload. Never exceed the given maximum switch capacity, not even for short periods. The embedded reedswitch is very sensitive for specifically inductive loads, which may occur at closing or opening and which can up to ten times the given nominal value of the coil. Use protecting relays or other precautions in such cases.

Our reedswitches are gold-rhodium-plated, which allow direct connecting to SPS-systems.

2. Standard wiring diagram for switches, provided with connector:



3. Adjusting the switching points

The switchpoint should be adjusted on the scale of the flowswitch. Please notice that he switch point is always the shutdown point. That means, the contact will open when the flow rate is decreasing to the adjusted switchpoint. So the NO opens in case of an alarm.

4. Maintenance

The flowmeters are free of maintenance because of the few mechanical parts. For security reason we advice to check the flowmeters from time to time.

5. Switch versions for hazardous locations

As option there is an intrinsically safe approved version for G and D environments according to ATEX regulations. These switches, marked with EEx ia label, must be operated with a certified switch amplifier according to the applicable regulations.

Design conditions, approval data and instructions must be observed carefully. Installation and operation must be performed by trained personnel only.

All conductive parts that can become dangerously charged must be connected and fed into the equipotential bonding.

Inside the device no explosive mixture (gas / air, dust / air or hybrids) may occur at any time. This is to be guaranteed by the operator.

Approval data:

Approved for: 😥 II 1 GD Ex ia IIB T6 Ga /, Ex ia IIIC T100°C Da Certificate-No.: ISSeP08ATEX016X/1

Electrical data for intrinsically safe application:

- $U_{i} = 28 V$ $I_{i} = 50 mA$
- $\dot{C}_i = 40 \text{ pF}$
- $L_i = 4 \mu H$



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Specifications are subject to changes without notice.

6. Technical data:

Operating data	BFS-20-0		BFS-20-OL	
Pressure MS	PN 10 bar		PN 10 bar	
Pressure VA	10 bar		10 bar	
Pressure drop	0,02 - 0,4 bar		0,02 - 0,2 bar	
Temperature max.	120 °C		120°C	
Electrical data*				
Normally open	250 V - 3 A - 100 VA		230 V - 1 A - 60 VA	
Change over**	250 V - 1,5 A - 50 VA		250 V - 1,5 A - 50 VA	
Protection	IP65		IP65	
Materials	brass	stainl. steel	brass	stainl. steel
Housing	Aluminum anodized		Aluminum anodized	
Float	brass	1.4571	brass	1.4571
Spring	1.4571	1.4571	1.4571	1.4571
Seals	Perbunan, Vitor		n or EPDM	
Glass	Duran 50	Duran 50	Duran 50	Duran 50
Accuracy	±10% of FS		±10% of FS	

Dimensions (in mm)



Electrical connection acc. to DIN 43650 or with 1 m cable

- * Data only for application in non explosive atmosphere
- ** Minimum load: 3 VA

Contact rating for SPS-applications: 200 V, 1 A, 20 VA (Please request)

